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D3040-1
Job Sheet 182524



Part No: D3040-1

Job Qty: 5 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/27/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: B 01.11.08 Revised Step 2 and Added Inspection Level 21 SM IPP Rev:C Now on WaterJet
07-03-07 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		9/7/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	5 pcs		9/7/18	0.00	0.18	Waterjet1		SC 18/05/18
120	QC	5 pcs		9/7/18	0.00	0.00	QC8		38
130	Packaging	5 pcs		9/7/18	0.00	0.00	Packaging3		DC 0018 09-11
140	QC21-SA	5 Ea		9/7/18	0.00	0.00	QC21		DAS 21 SEP 11 2018

Part Op 100 - 1-Cut as per Dwg D3041 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 120 - QC8- Inspect parts - second check

130 - *** STOCK IN STEP CELL*** LOCATION: WA003

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.2040 sf (.0408 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	0	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	0.257inches + 0.006 - 0.001	0.263 0.256	0.258	
2	Mounting Lug	3.413inches ± 0.010	3.423 3.403	3.420	
3	Mounting Lug	3.186inches ± 0.010	3.196 3.176	3.180	
4	Mounting Lug	3.364inches ± 0.010	3.374 3.354	3.360	
5	Mounting Lug	0.188inches ± 0.010	0.198 0.178	0.188	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Dart Aerospace Ltd. 1270 Aberdeen Street Cowesbury, ON K64 1K7 CANADA TEL: 513 822-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S106291 Part: D3040 - 1 Job No: 182524 Serial No/Batch: S106291 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/29/18							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Cutts ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Confirmation ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : _____									

